



# imec

**“Duurzame economische groei in een schaarse leefomgeving”**

imec

Hans Lebon

# imec Mission

As a **world-leading R&D hub**, we aspire the impossible and aim for **disruptive innovation**. We maximize societal impact by creating **smart sustainable solutions** that enhance **quality of life**.

At imec, we shape the future.

| 1984

with one office building and FABI (3600 m<sup>2</sup>)

## Nano technology – Materials - Design



Today

## What makes us the semiconductor lab of the world?



skilled  
People

> 6000  
> 100 nationalities



world-class  
Infrastructure

12.000 m<sup>2</sup> Cleanroom  
Operated 24\*7



global  
ecosystem

Turn  
Challenges  
Into  
Opportunities

# Derde industriële Revolutie Vlaanderen

DIRV - 1984

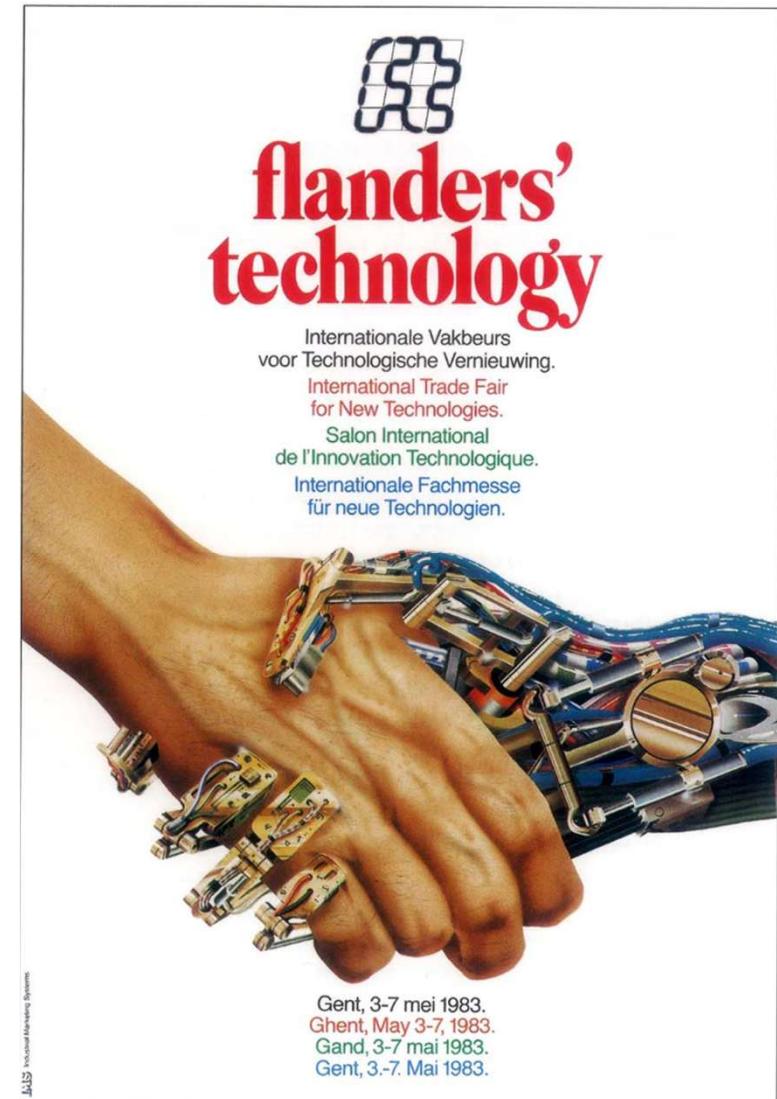
## Derde industriële Revolutie Vlaanderen

- Oprichting van imec.  
Een micro-elektronica-onderzoekscentrum.
- Oprichting van Mietec, een micro-elektronica-chipfabriek in Oudenaarde.
- Stimulering van opleiding in micro-elektronica met Invomec.  
(Vandaag IC.Link binnen imec).
- Oprichting van het STV (Stichting Technologie Vlaanderen, vandaag de Stichting Innovatie en Arbeid), een studiecentrum voor de sociale impact van nieuwe technologieën.

imec

6

Flemish government





# 2024 : NanolC

Accelerating beyond-2nm chip innovation across Europe

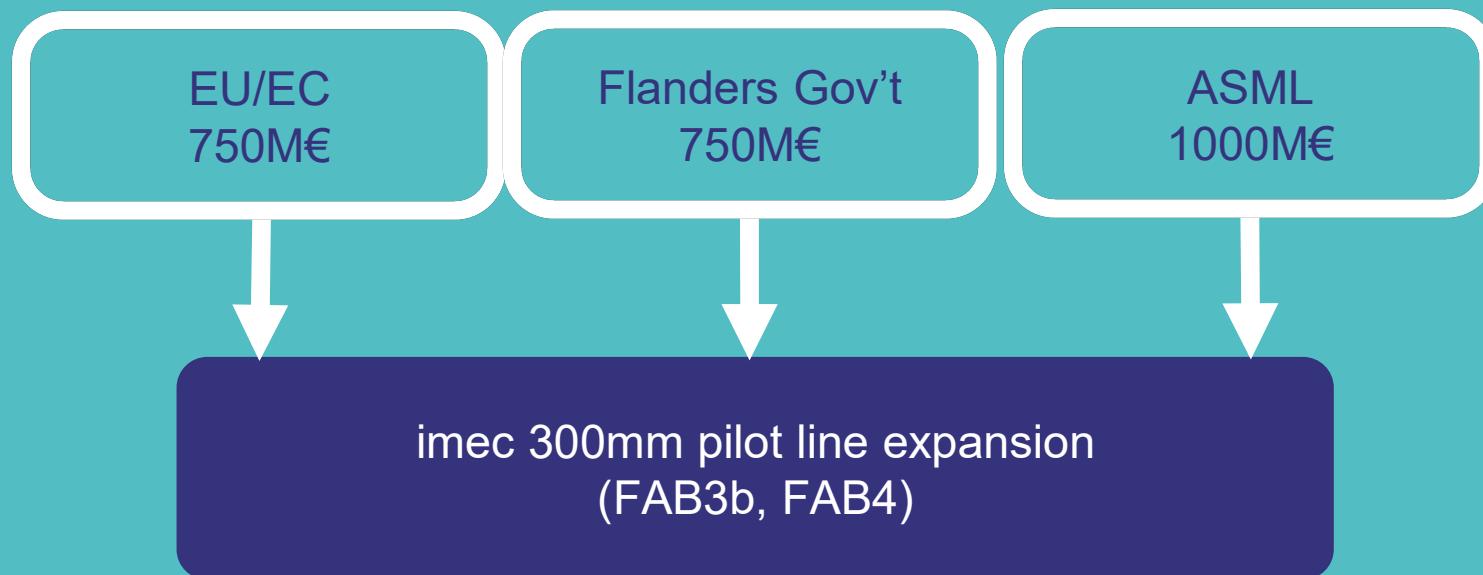
Systems-on-chip based on **beyond-2nm logic nodes** promise great opportunities for the European semiconductor industry.



NanolC

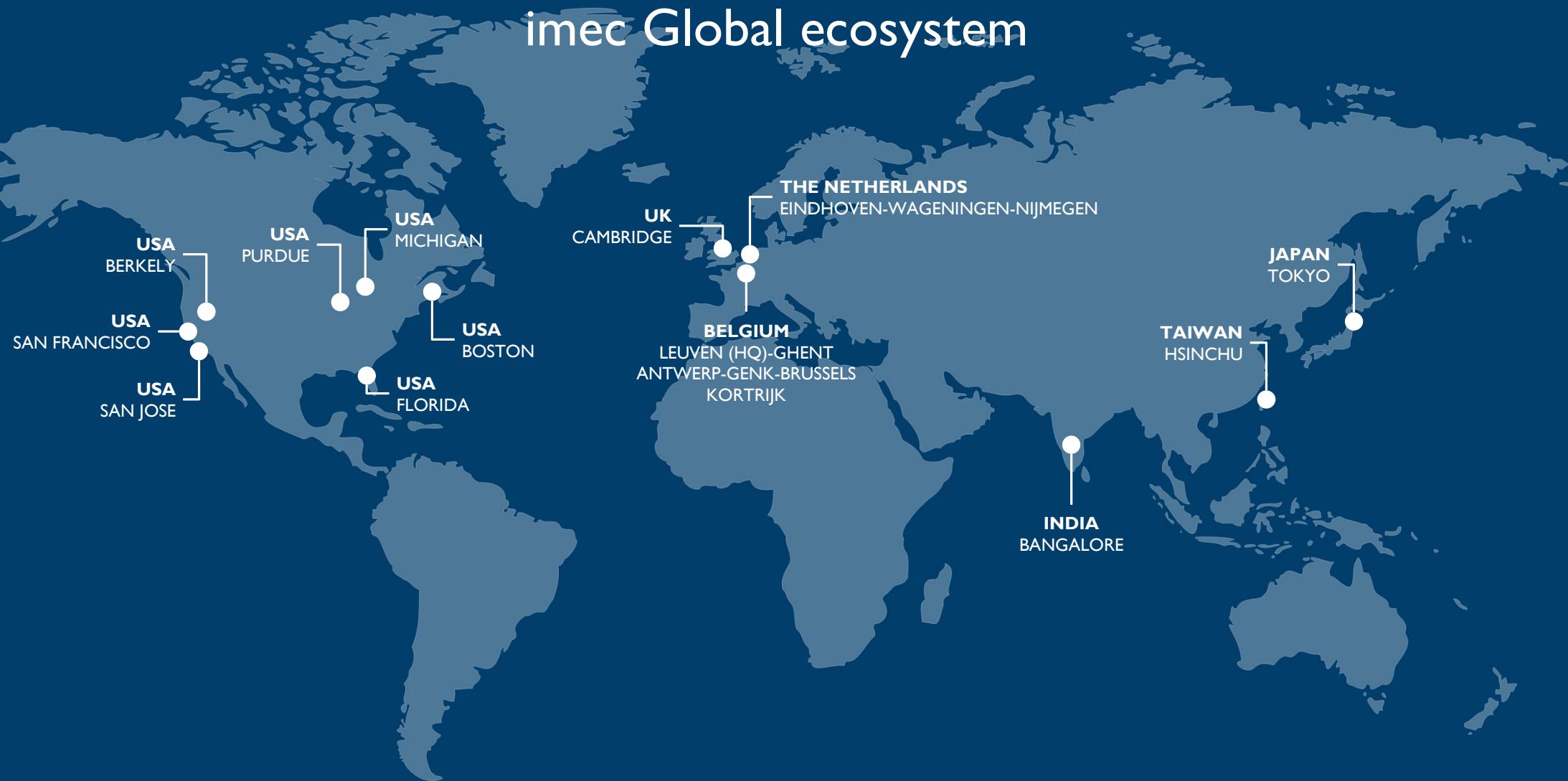
The NanolC pilot line, deployed by the European Chips Act, offers **low-barrier access** to state-of-the-art equipment, and advanced research and development of new materials, process steps, and modules.

# 2024 : NanoIC





# imec Global ecosystem



# Nano Technology

Chemicaliën (HF, H<sub>2</sub>SO<sub>4</sub>, H<sub>2</sub>O<sub>2</sub>, HNO<sub>3</sub>, ...)

Gassen (N<sub>2</sub>, H<sub>2</sub>, He, O<sub>2</sub>, HBr, HCl, SF<sub>6</sub>, ...)

=> Health and safety risks

## Seveso company

Duurzaamheid!

HAZARDOUS MATERIAL IDENTIFICATION GUIDE					
PROTECTIVE EQUIP.	HAZARD RATING	TYPE OF HAZARD	DEGREE		
			4 EXTREME		
		HEALTH	3 SERIOUS		
		FLAMMABILITY	2 MODERATE		
		INSTABILITY	1 SLIGHT		
		PROTECTIVE EQUIPMENT	0 MINIMAL		
HEALTH		FLAMMABILITY	INSTABILITY		
4 - EXTREME - MATERIALS THAT ON VERY SHORT EXPOSURE COULD CAUSE DEATH OR MAJOR RE-SIDUAL INJURY.		4 - EXTREME - MATERIALS THAT WILL RAPIDLY OR COMPLETELY VAPORIZATE AT ATMOSPHERIC PRESSURE AND NORMAL AMBIENT TEMPERATURE OR THAT ARE READILY DISPERSED IN AIR AND THAT WILL BURN READILY.			
3 - SERIOUS - MATERIALS THAT ON SHORT EXPOSURE COULD CAUSE SEVERE TEMPORARY OR PERMANENT RESIDUAL INJURY.		3 - SERIOUS - LIQUIDS AND SOLIDS THAT CAN BE IGNITED UNDER MOST ALL AMBIENT TEMPERATURE CONDITIONS.			
2 - MODERATE - MATERIALS THAT ON LONG TERM OR CONCENTRATED BUT NOT CHRONIC EXPOSURE COULD CAUSE TEMPORARY INCAPACITATION OR POSSIBLY RESIDUAL INJURY.		2 - MODERATE - MATERIALS THAT MUST BE MODERATELY HEATED OR EXPOSED TO RELATIVELY HIGH AMBIENT TEMPERATURES BEFORE IGNITION CAN OCCUR.			
1 - SLIGHT - MATERIALS THAT ON EXPOSURE UNDER FIRE CONDITIONS WOULD OFFER NO HAZARD BEYOND THAT OF ORDINARY COMBUSTIBLE MATERIAL.		1 - SLIGHT - MATERIALS THAT MUST BE HEATED BEFORE IGNITION CAN OCCUR.			
0 - MINIMAL - MATERIALS THAT ON EXPOSURE UNDER FIRE CONDITIONS WOULD OFFER NO HAZARD BEYOND THAT OF ORDINARY COMBUSTIBLE MATERIAL.		0 - MINIMAL - MATERIALS THAT WILL NOT BURN.			
4 - EXTREME - MATERIALS THAT IN THEMSELVES ARE READILY CAPABLE OF DETONATION OR OF EXPLOSIVE DECOMPOSITION OR EXPLOSION AT NORMAL TEMPERATURES AND PRESSURES.					
3 - SERIOUS - MATERIALS THAT IN THEMSELVES ARE CAPABLE OF DETONATION OR EXPLOSIVE DECOMPOSITION BUT REQUIRE A STRONG INITIATING SOURCE OR WHICH MUST BE HEATED UNDER CONTROLLED CONDITIONS OR WHICH REACT EXPLOSIVELY WITH WATER.					
2 - MODERATE - MATERIALS THAT READILY UNDERGO VIOLENT CHEMICAL CHANGE AT ELEVATED TEMPERATURES AND WHICH REACT EXPLOSIVELY WITH WATER OR WHICH MAY FORM EXPLOSIVE MIXTURES WITH WATER.					
1 - SLIGHT - MATERIALS THAT IN THEMSELVES ARE NORMALLY STABLE, BUT WHICH ARE UNSTABLE AT ELEVATED TEMPERATURES AND PRESSURES.					
0 - MINIMAL - MATERIALS THAT IN THEMSELVES ARE NORMALLY STABLE, BUT WHICH ARE UNSTABLE AT ELEVATED TEMPERATURES AND PRESSURES, AND WHICH ARE NOT REACTIVE WITH WATER.					
A		E			
B		F			
C		G			
D		H			
I		J			
K		L			
X	Ask your supervisor for special handling instructions.				

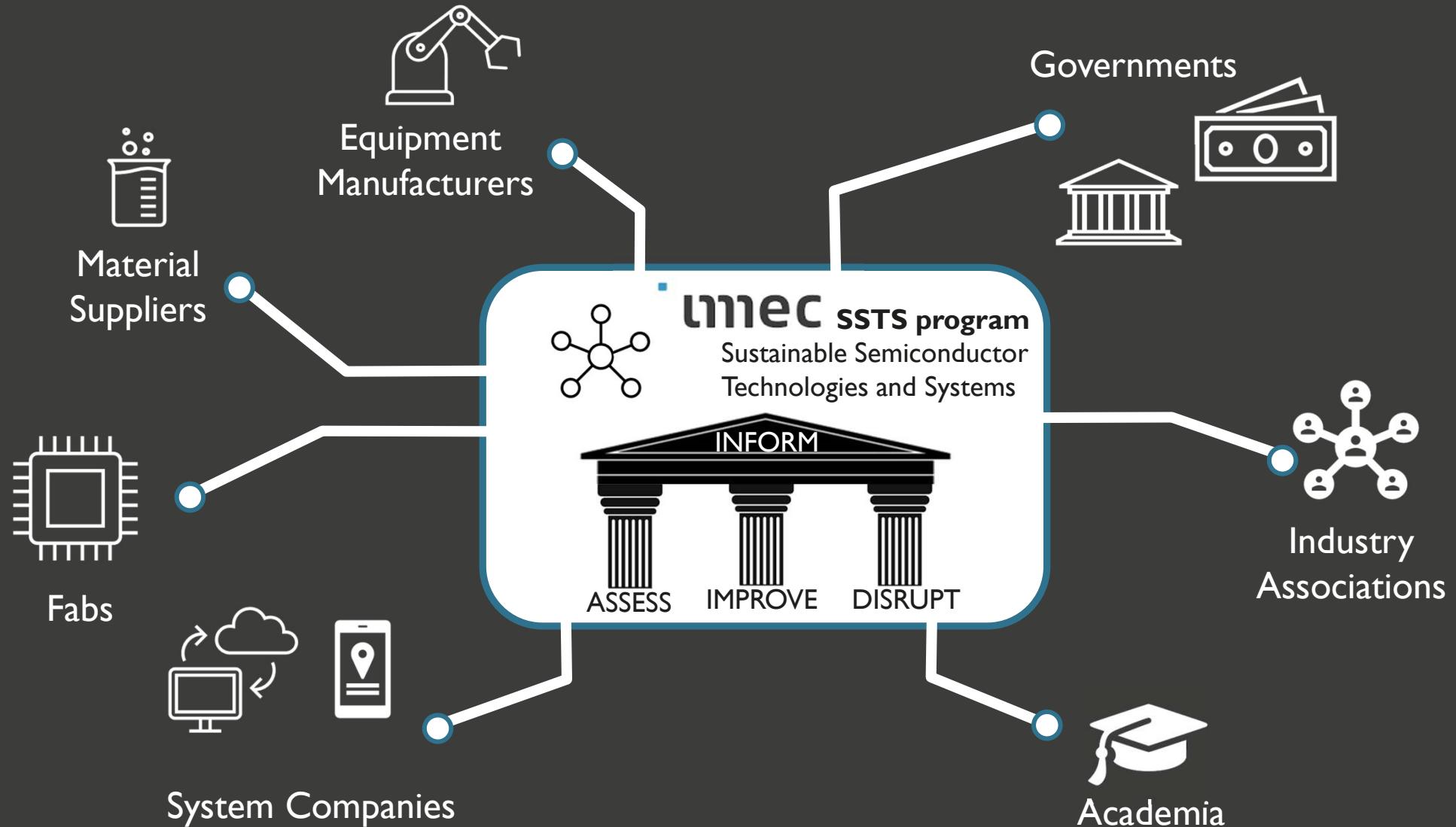
# Omgevingsvergunning

- Chemicalien (HF, H<sub>2</sub>SO<sub>4</sub>, H<sub>2</sub>O<sub>2</sub>, HNO<sub>3</sub>, ...)
- Gassen (N<sub>2</sub>, H<sub>2</sub>, He, O<sub>2</sub>, HBr, HCl, SF<sub>6</sub>, ...)
- => Health and safety risks
- **Seveso company**
- Geluid
- Water:
  - Stadswater verbruik
  - Afvalwater behandeling & lozing.
  - Hemelwater
- Exhaust
  - VOC
  - NOx
- Elektriciteit
- Inplanting & Erfgoed
- ...

**Groeidend bedrijf ⇔ Reductie Impact**

SSTS

**Sustainable Semiconductor  
Technology and Systems**



**Our mission:** Help the IC manufacturing value chain reach its environmental sustainability targets

# 100 klimaat neutrale en slimme steden tegen 2030

Leuven



**LEUVEN2030  
URBAN LAB**

MOBILISING RESEARCH & EDUCATION  
TO ACCELERATE CLIMATE TRANSITION

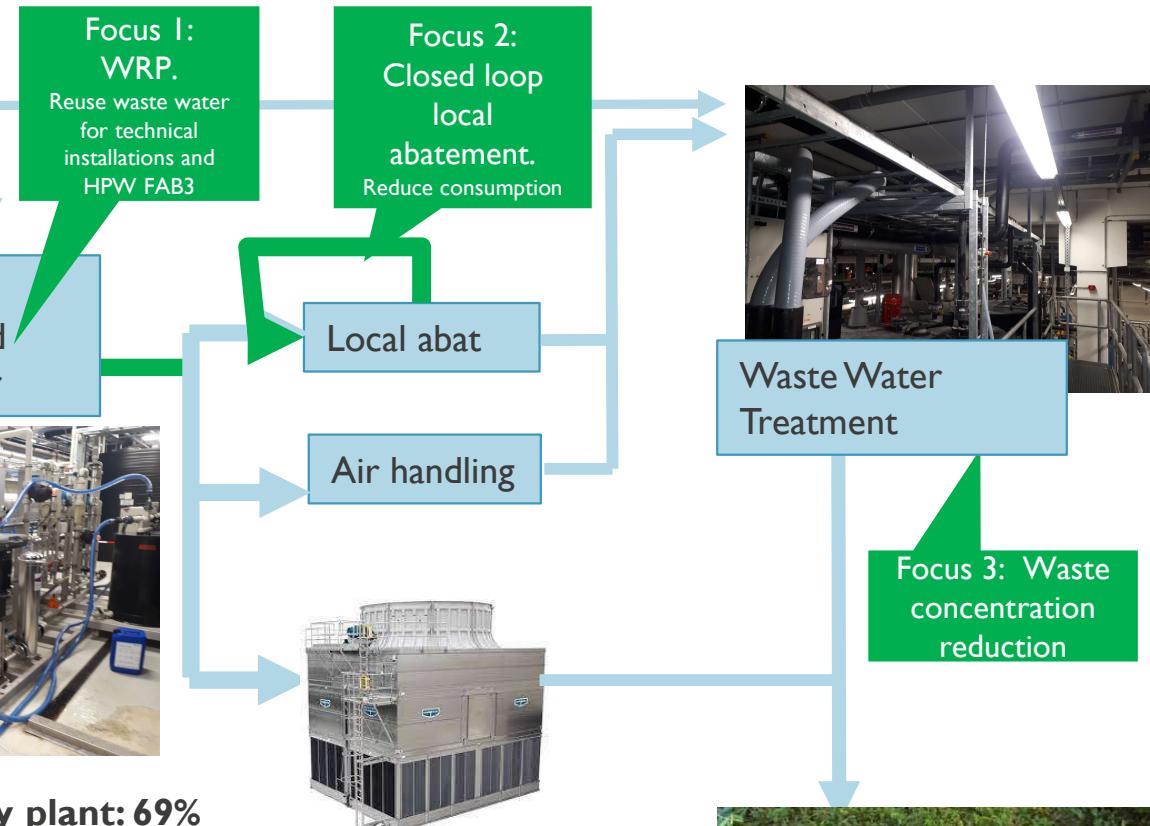
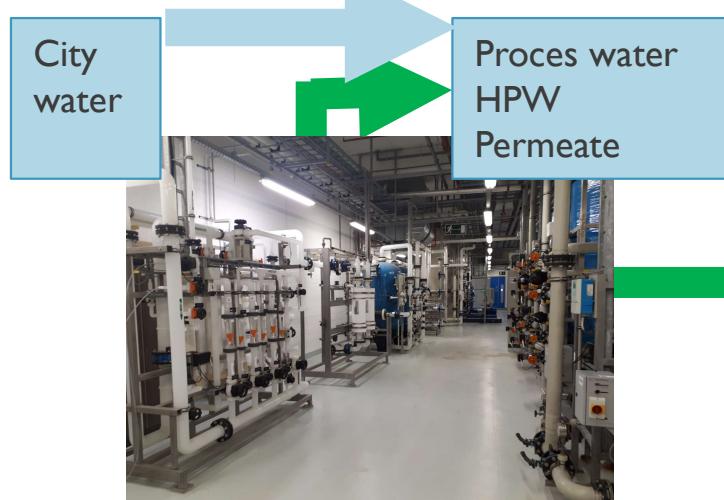
POWERED BY



imec stadswaterverbruik  
800,000,000 LITER PER JAAR=



# Concept waterherbruik-installatie



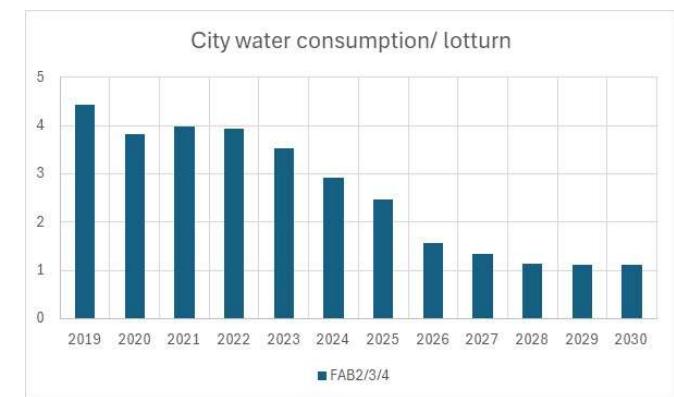
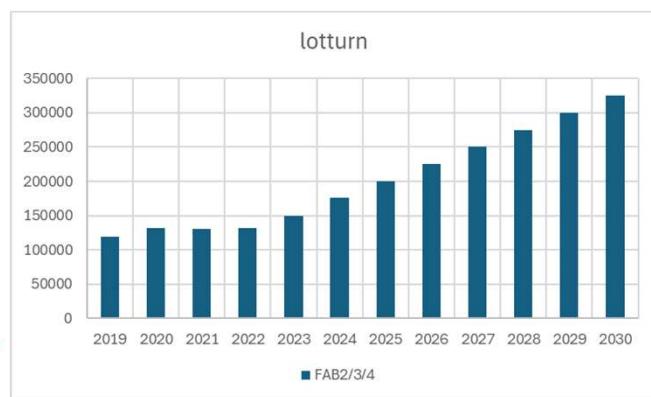
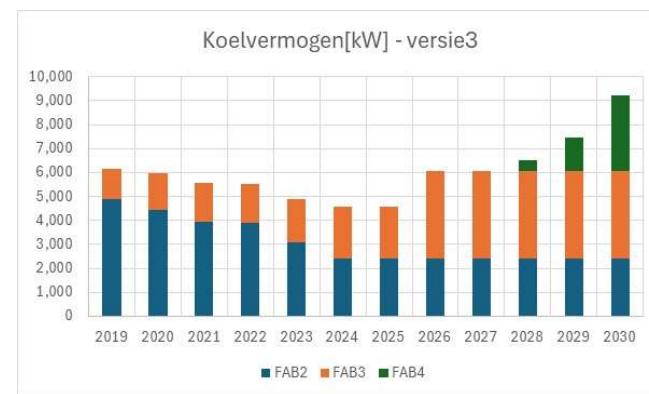
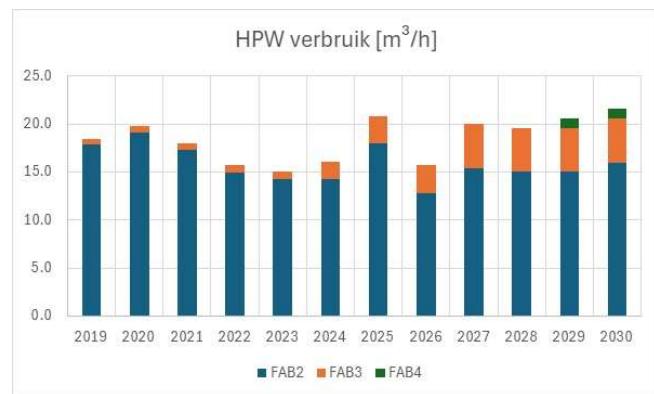
Jaar	Verbruik Stadswater		Lozing industrieel afvalwater (huidige vergunning: 840000 m <sup>3</sup> /j)		Energieverbruik		FTE Leuven	
	m <sup>3</sup> /j	Δ	m <sup>3</sup> /j	Δ	MWh	Δ	#	Δ
2017	811834	nvt	674000	nvt	106647	nvt	1593	nvt
Reeds belangrijke inspanningen inzake duurzaam watergebruik								
2023	768296	-5%	603000	-11%	122406	+15%	2245	+41%
Onze ambitie ligt nog veel verder								
2030	650000	-20%	380000	-45%	125000	+17%	2650	+66%

Cleanroom  
200mmc: 4000m<sup>2</sup>  
300mmc: 6000m<sup>2</sup>

Cleanroom  
200mmc: 4000m<sup>2</sup>  
300mmc: 12000m<sup>2</sup>

- Water recovery plant: 69%**
- Step 1: Ultrafiltration:
    - Efficiency 95%
  - Step 2: Reverse osmosis:
    - Efficiency 80%

# Masterplan reuse water



# Electricity

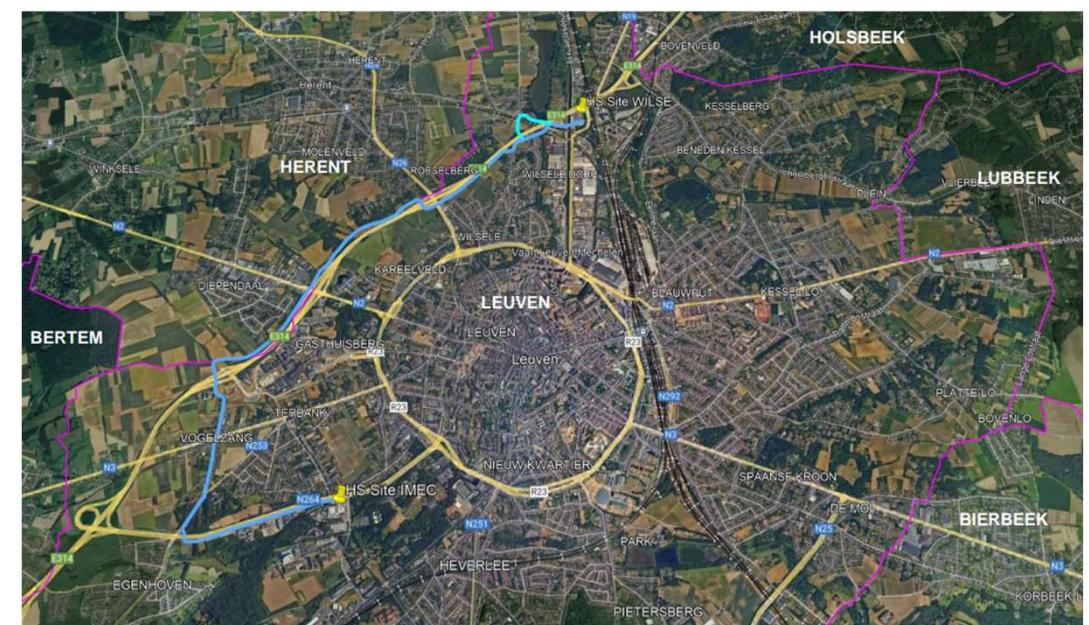
## Electricity Peak consumption forecast



10KV  
Max 25 MVA



150KV  
>25 MVA



# Attract, Train and Retain Skilled work force

## ■ Attract & Retain:

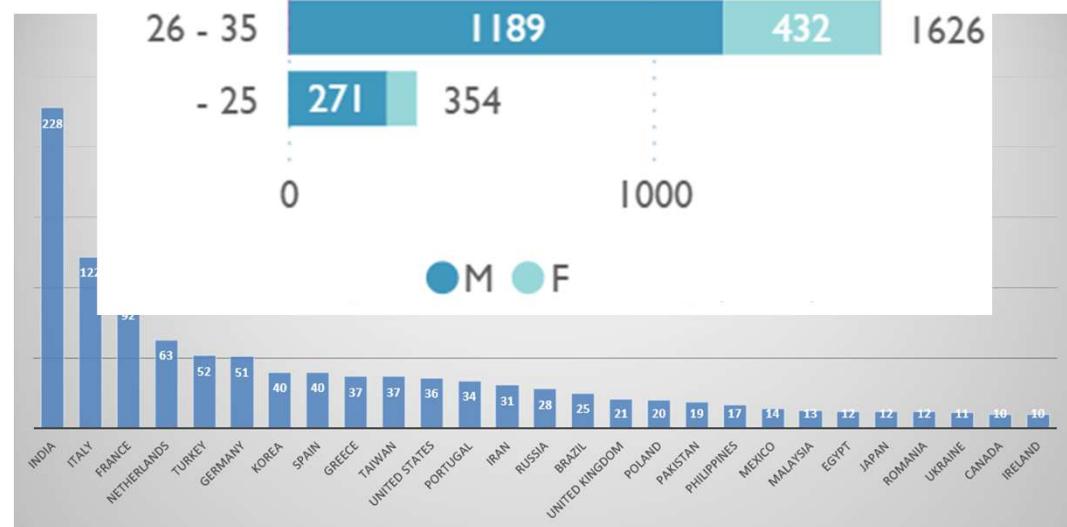
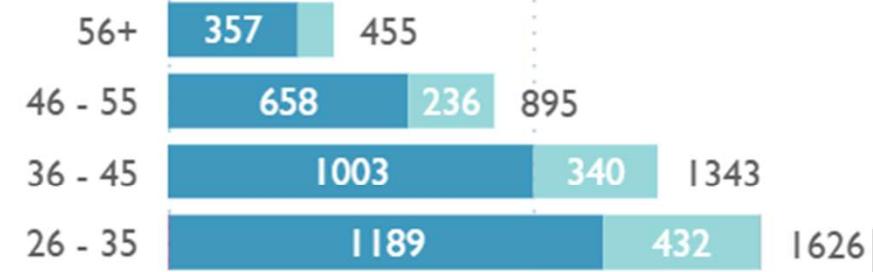
From operator to Specialist  
International workforce

- Business model
- International workforce
- Work permit
- Competitive benefits
- Remote working
- Huisvesting

Payroll vs Extended workforce



Age segments



## Attract, Train and Retain Skilled work force

brightLab

- Education
  - International school
  - imec School
  - Bright Lab (RVO society)



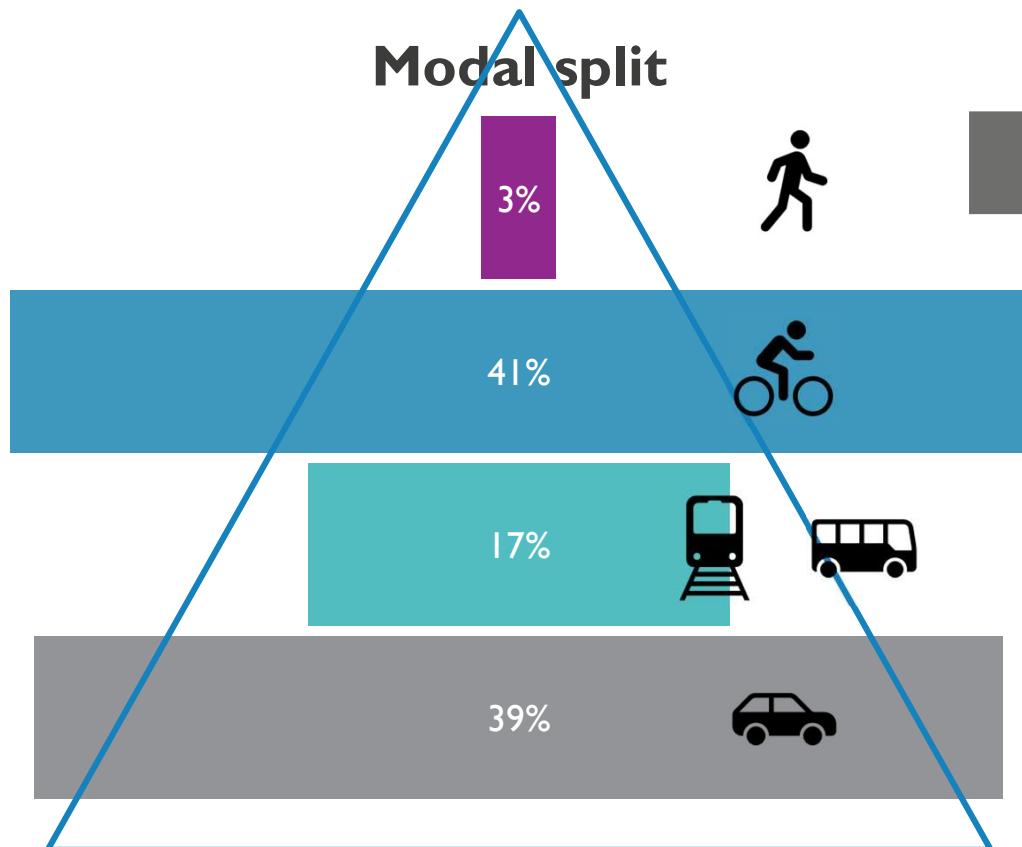
International  
School of  
Leuven



imec

# MOBILITY PLAN

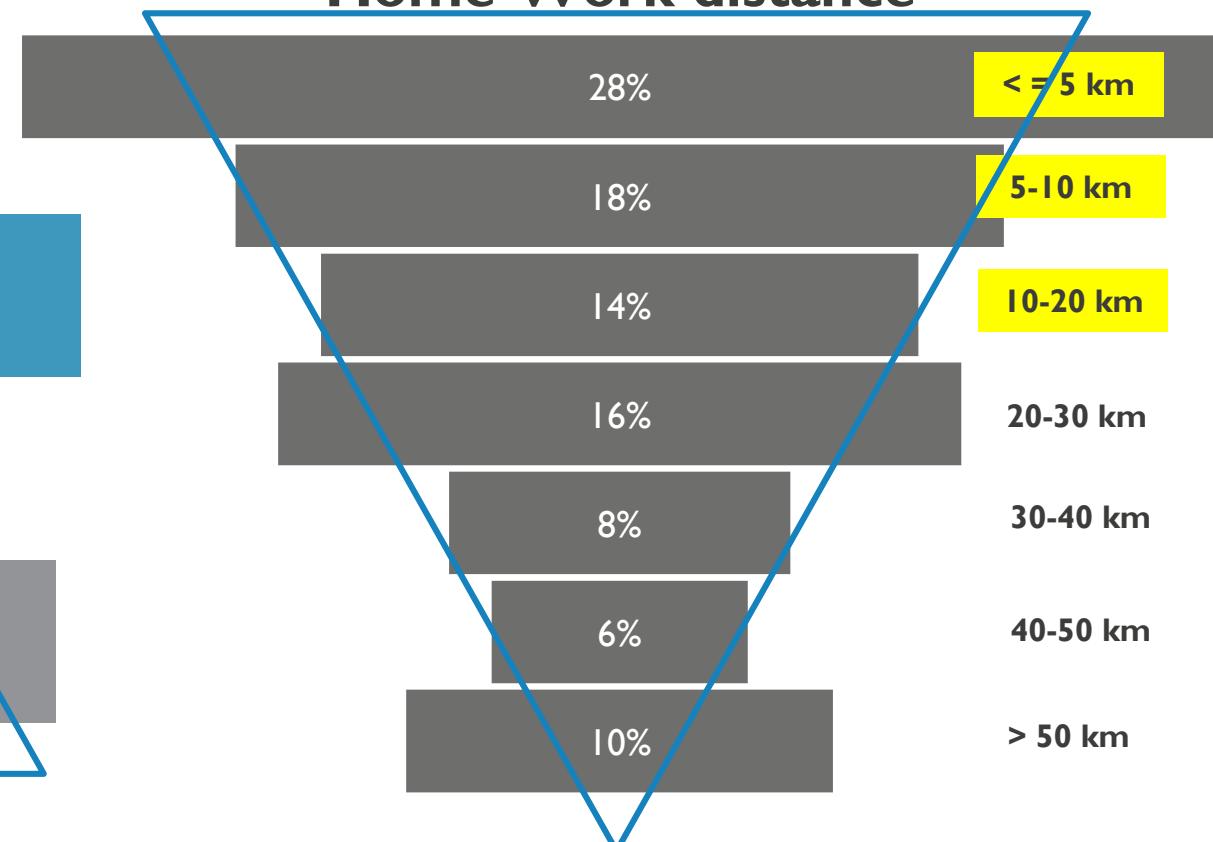
*Input Modal Split - 2030*



Bike potential: 60%  
of total headcount

For all payroll

### Home-Work distance

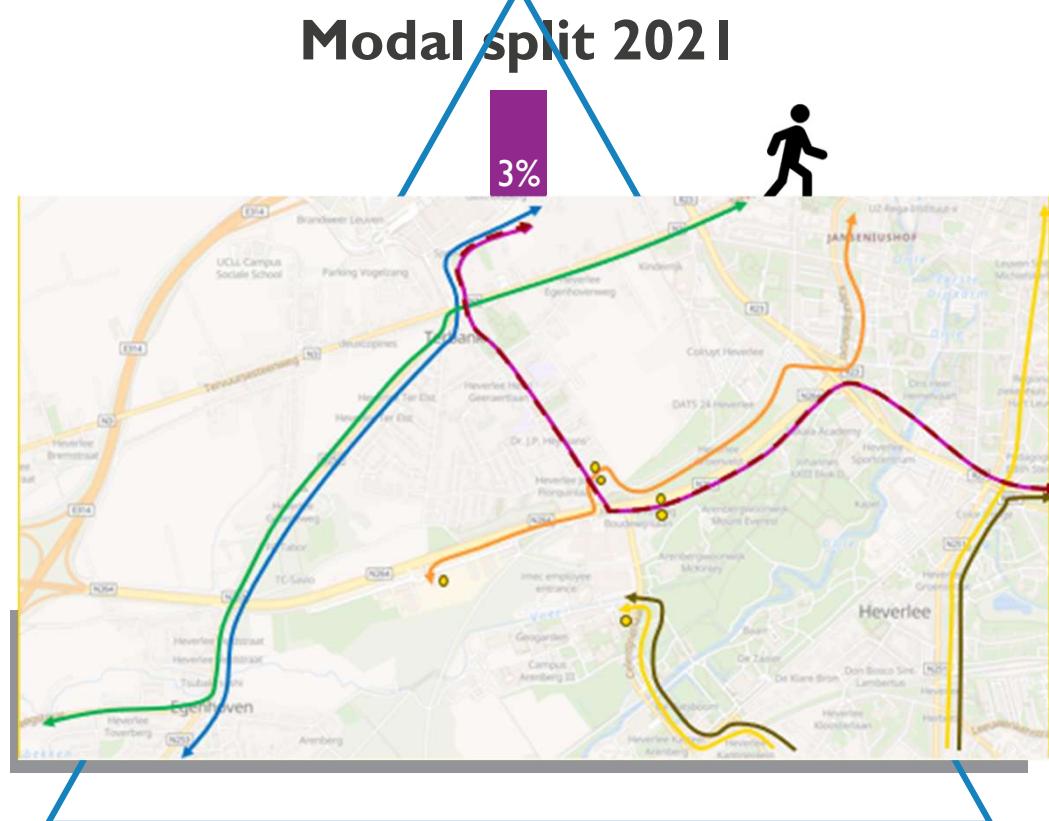


# MOBILITY PLAN

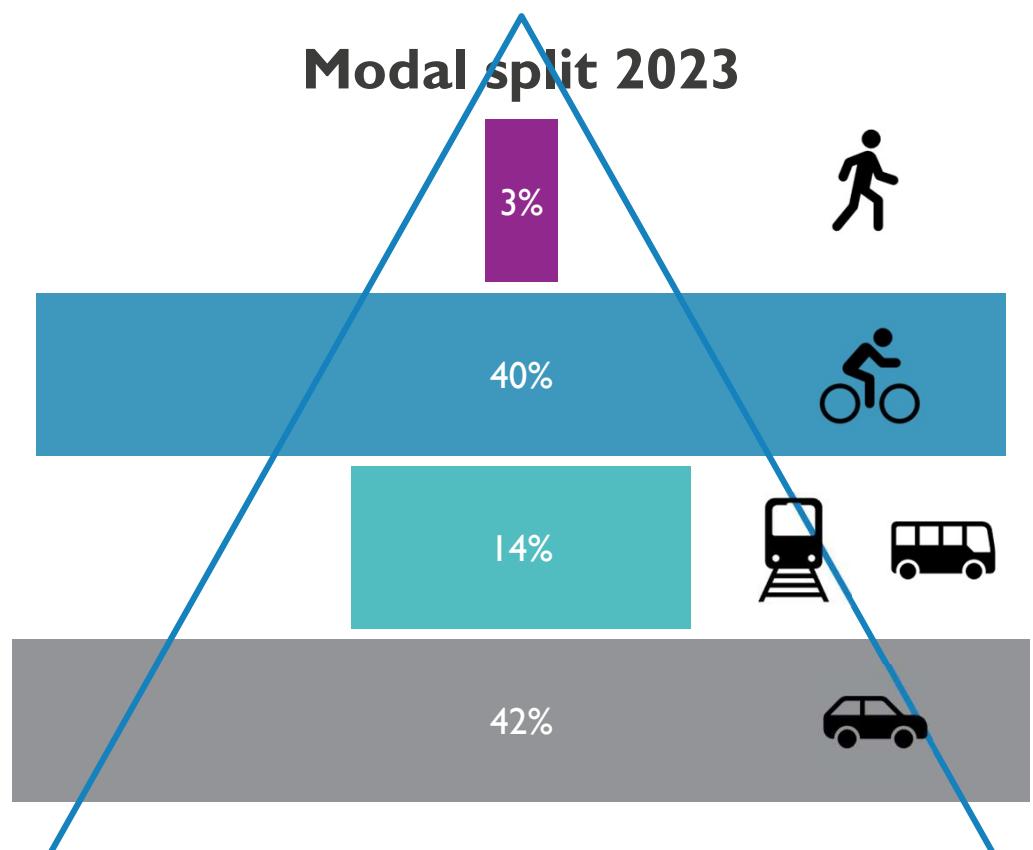
Input 2021 - 2023

For all payroll

## Modal split 2021



## Modal split 2023



IMEC mobility Plan

# Time

# **Innovation and creativity & Supportive Stakeholders**

**Yield**

**Opportunities & Solutions**

לינק

embracing a better life